

Fig. 1

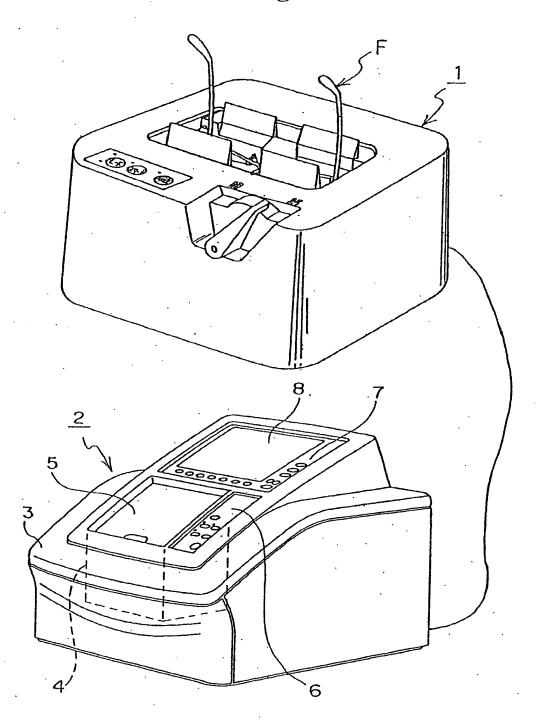


Fig. 2

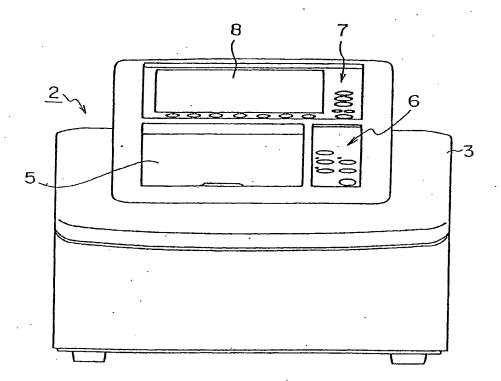


Fig. 3

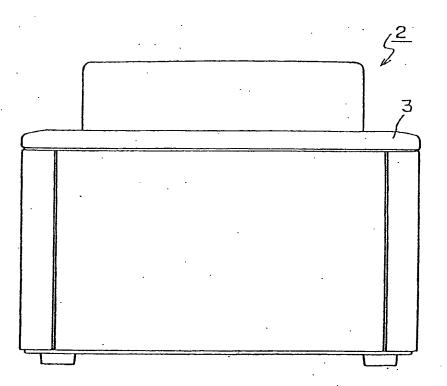
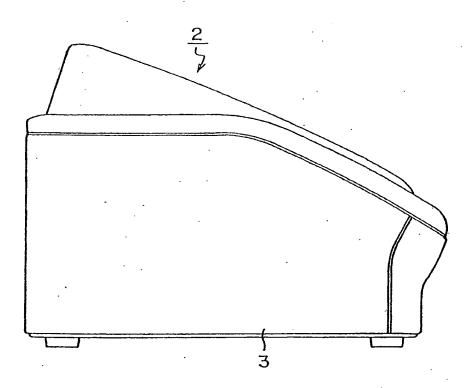


Fig. 4



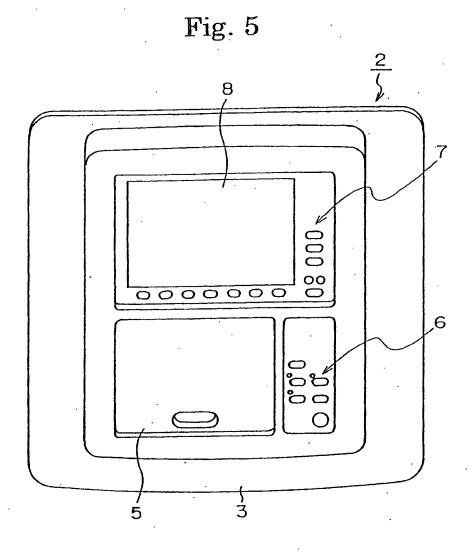


Fig. 6

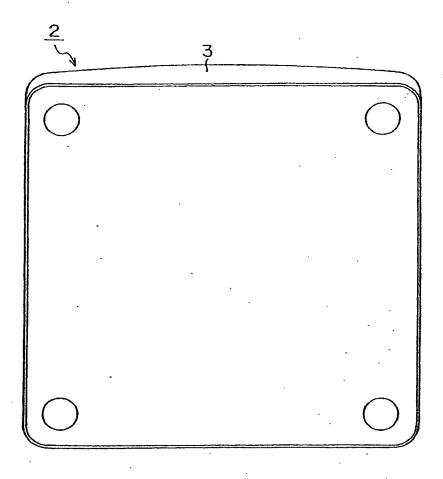


Fig. 7

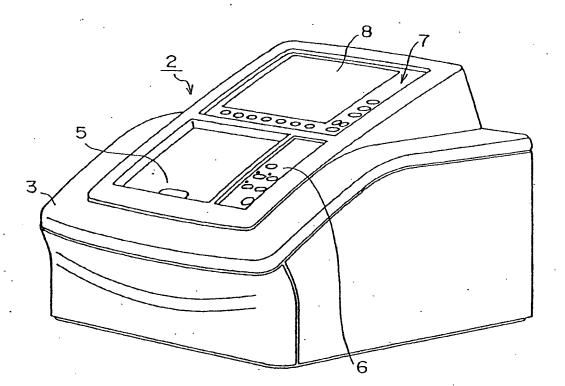


Fig. 8a

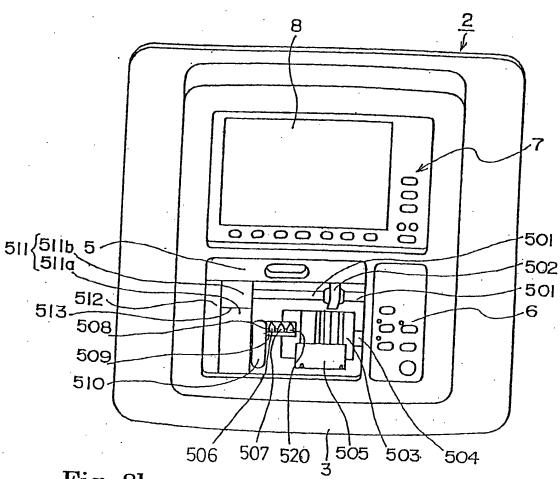


Fig. 8b

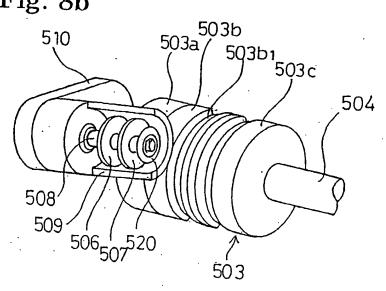


Fig. 9

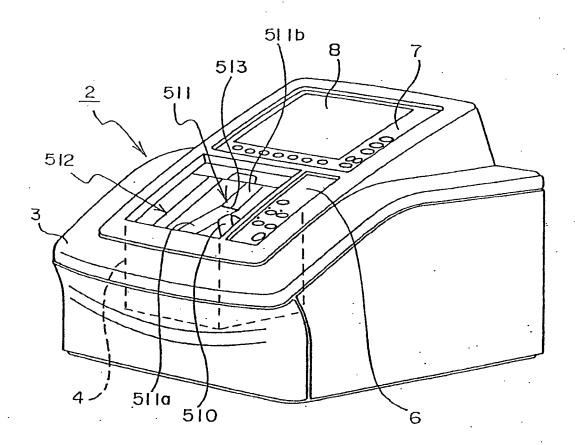
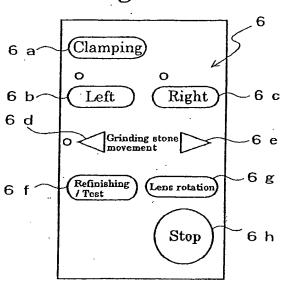


Fig. 10A



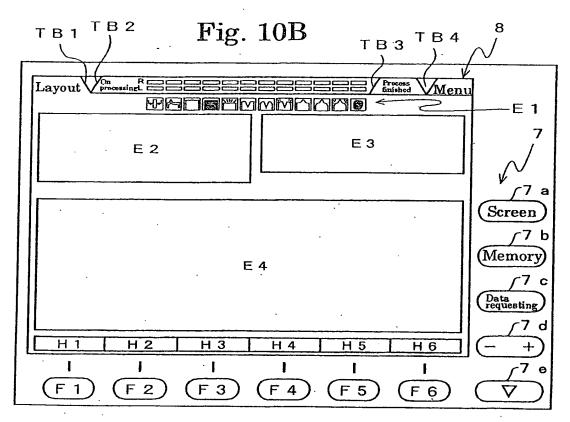


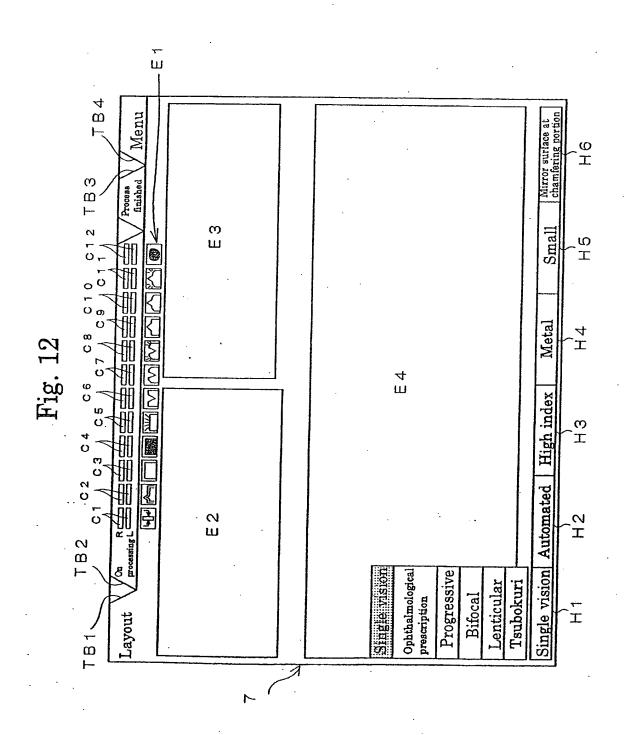
Fig. 11

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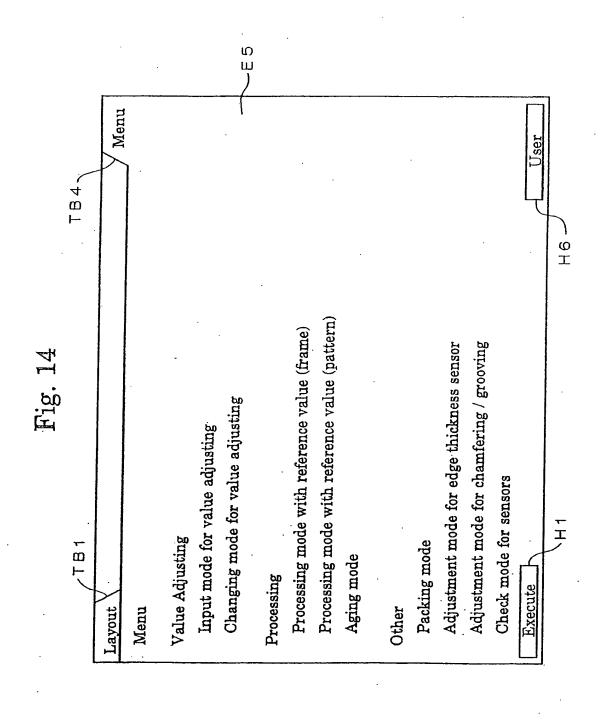
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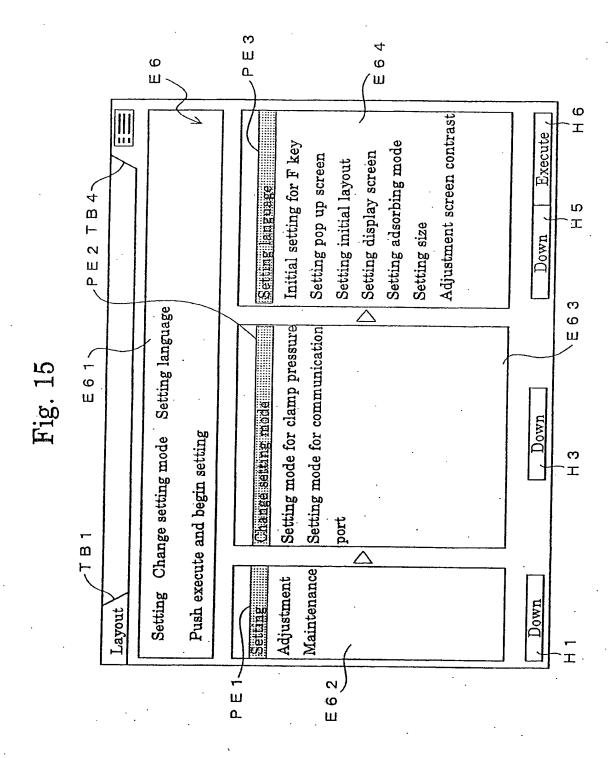
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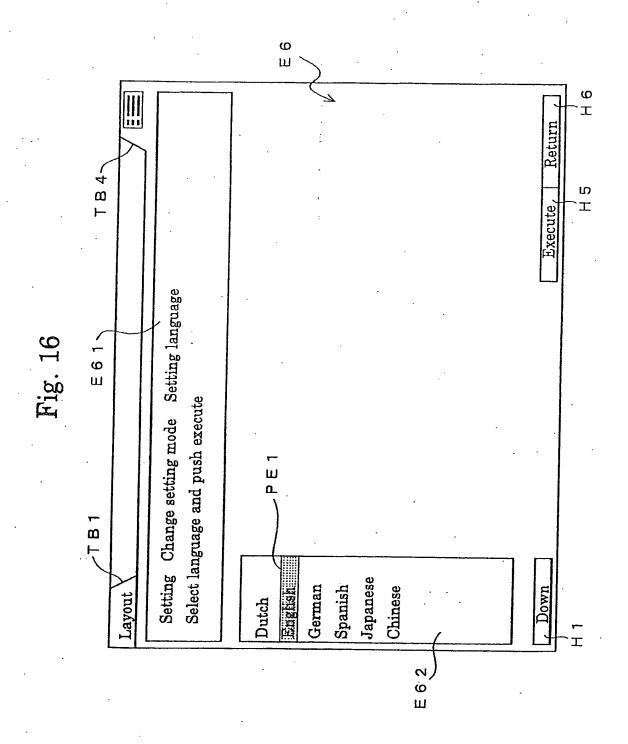
		Θ	Chamfering Mirror surface	Maria surface	Applicable	Mirror surface at	chamiering portion			
		U.	Chamfering	None	Small	Middle	Green	Special		
		F.4	Frame	Metal	Celluloid	Optil	표	Grooving (thin)	Grooving (middle)	Grooving (thick)
7 7	118: 11	БR	Lens	Plastic	High index	Glass	Polycarbonate	Acrylic		
		F 2	Course	Automated	Try	Monitor	Frame change			
		T T	Lens type	Single vision	Ophthalmological prescription	Progressive	Bifocal	Lenticular	Tsubokuri	
		F- key	Kind		Itom	,				

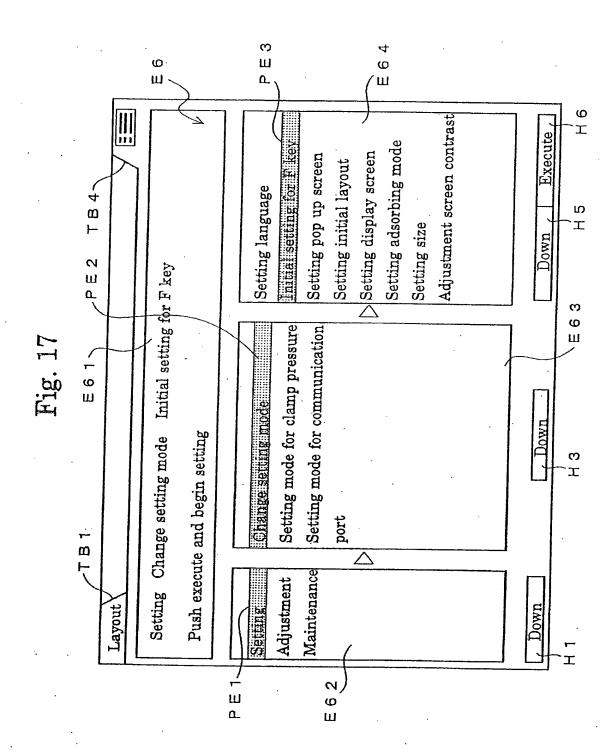


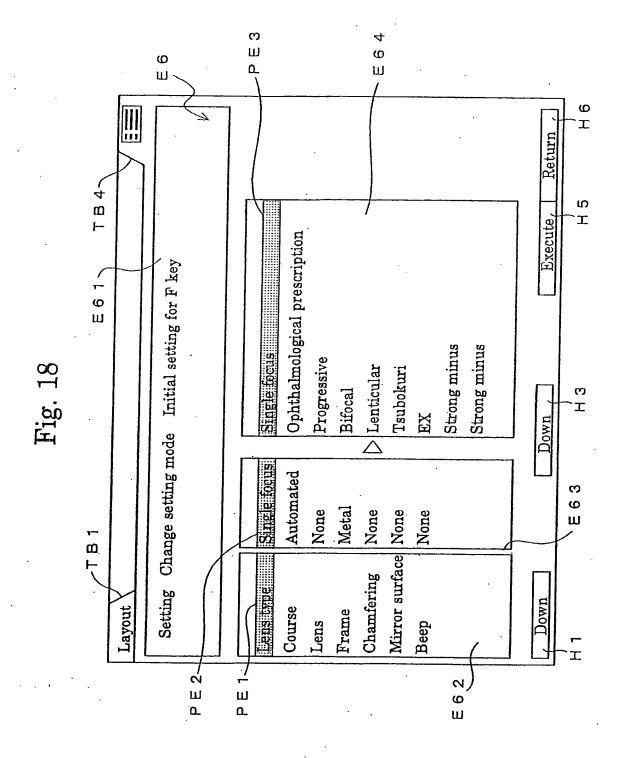
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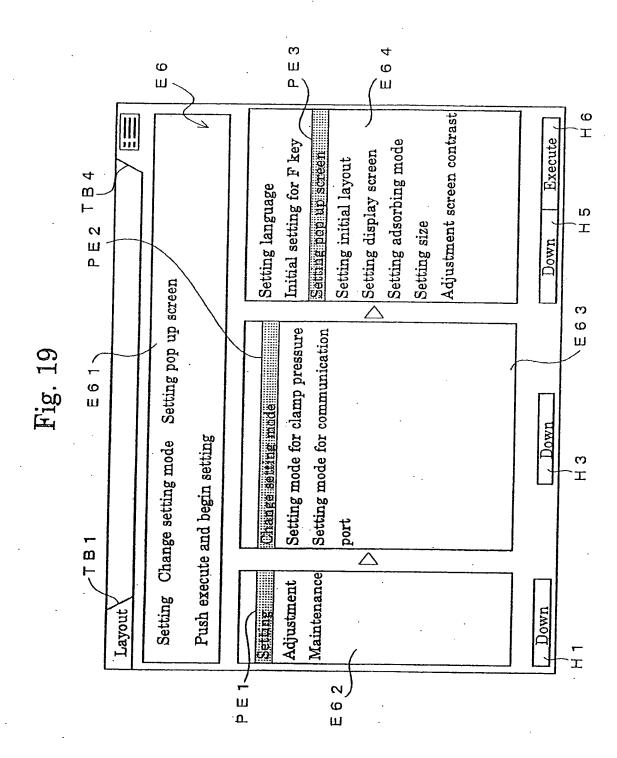


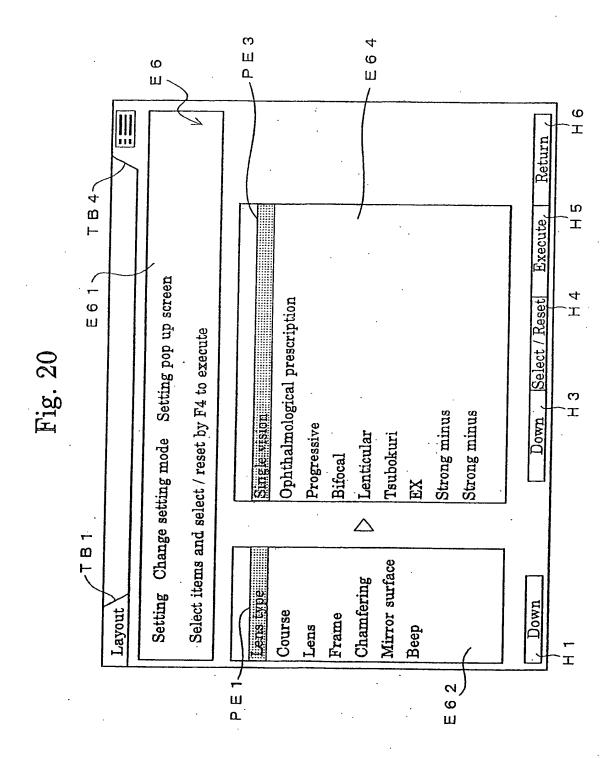


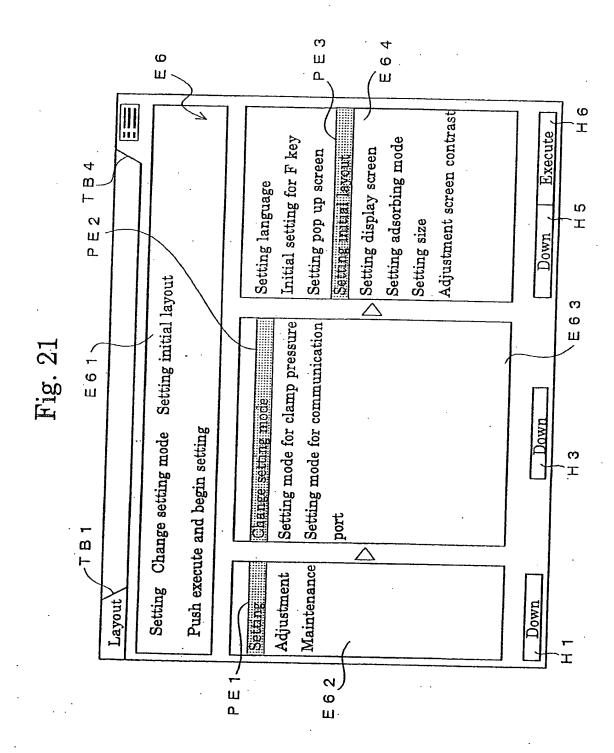


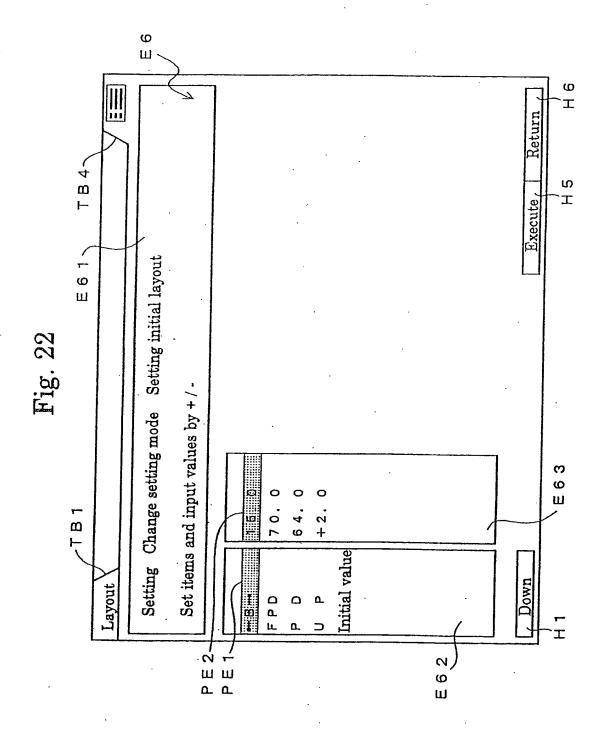


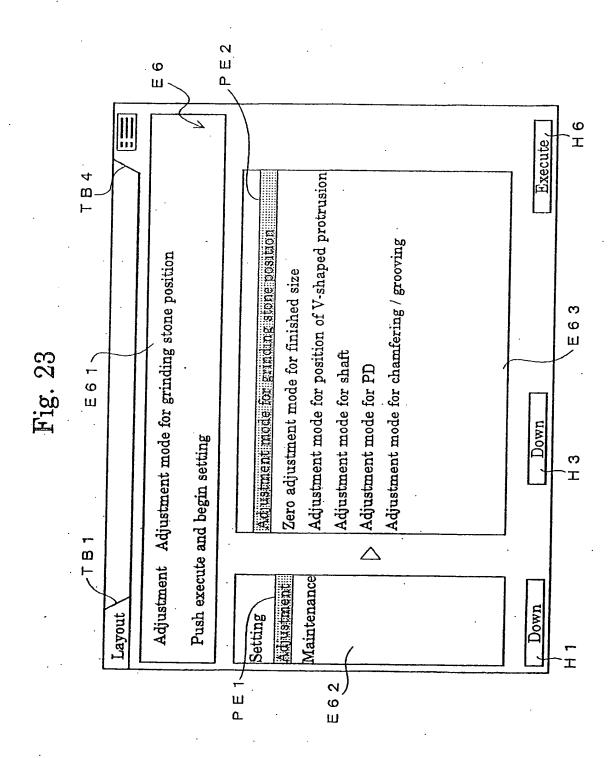


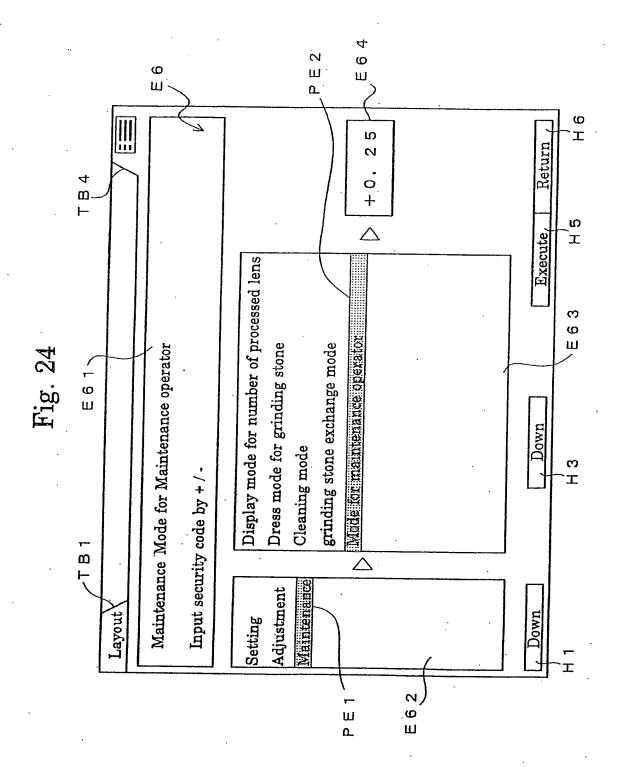


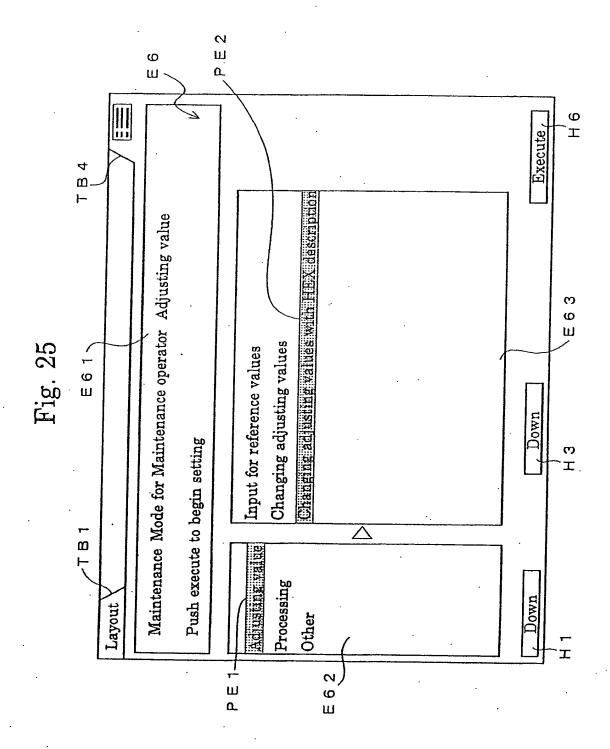


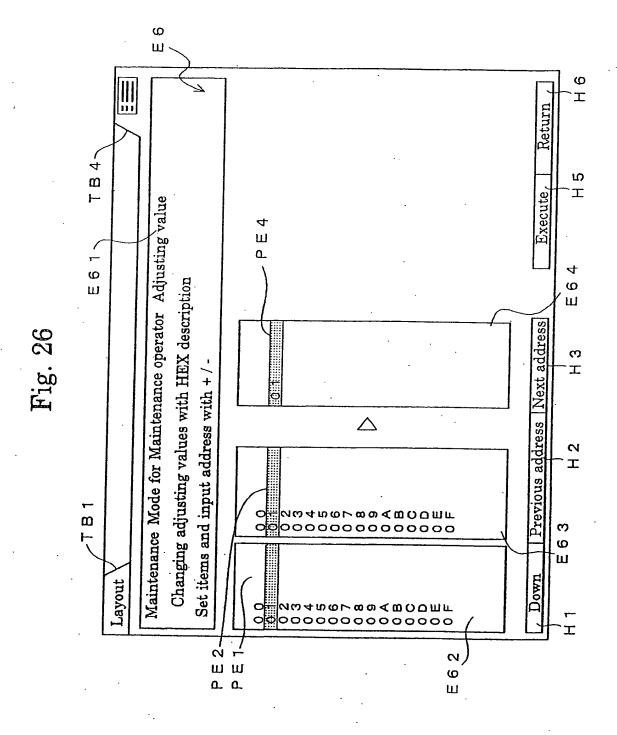


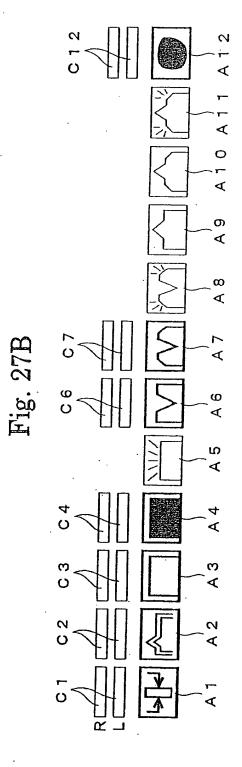


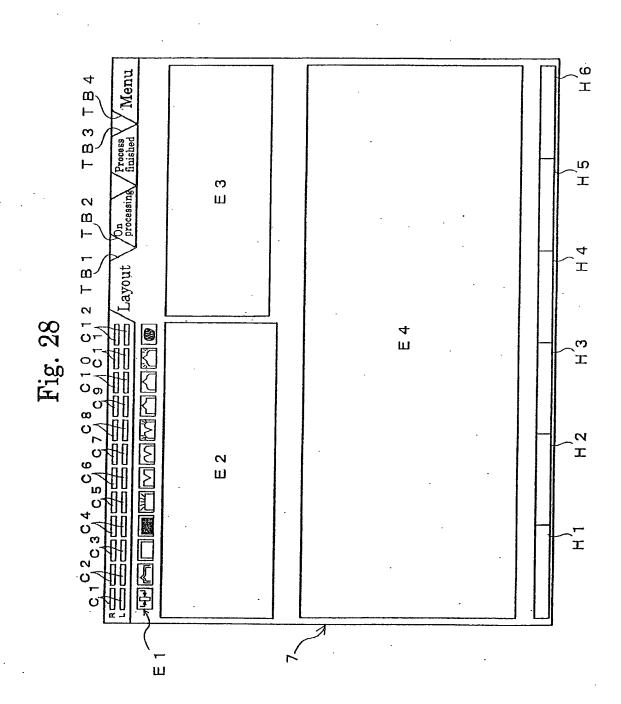


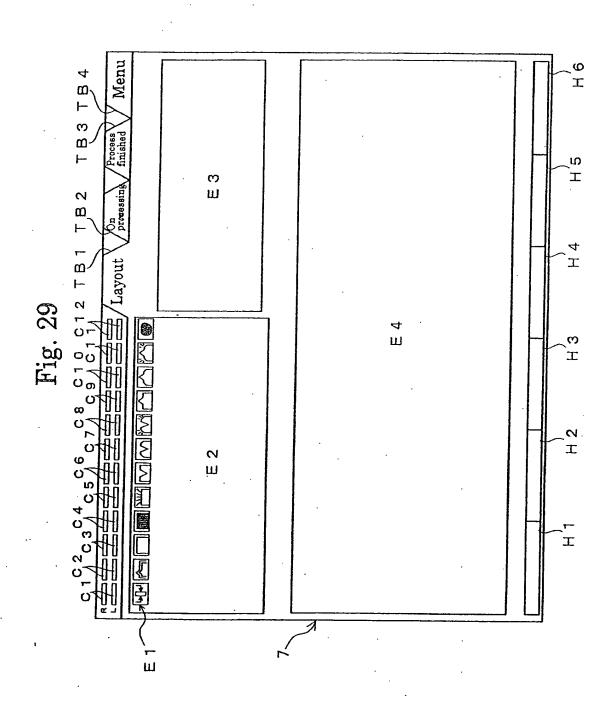












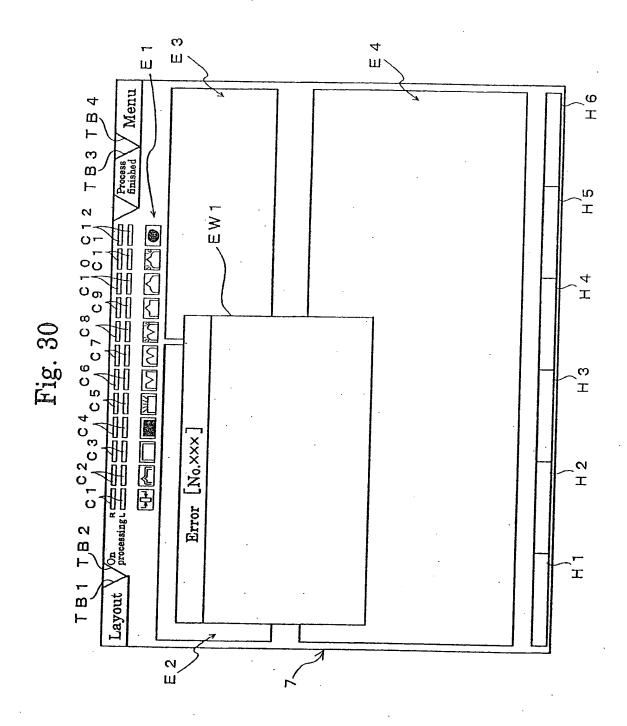
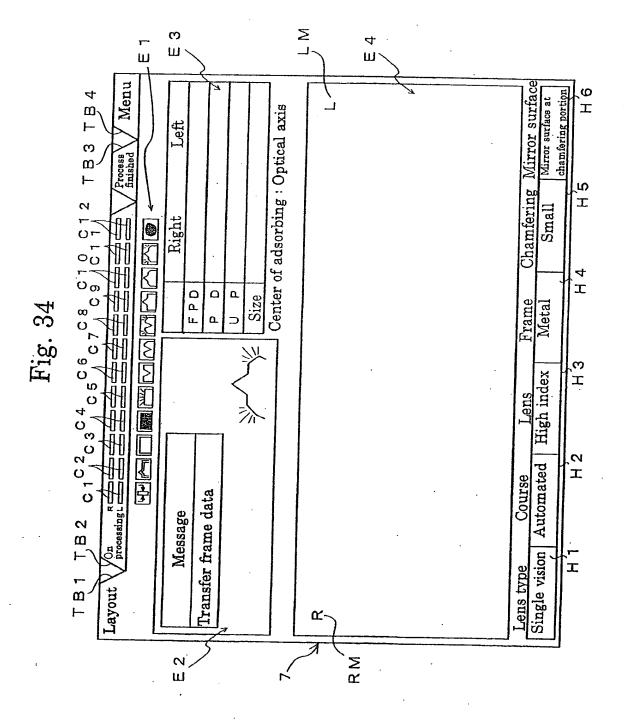


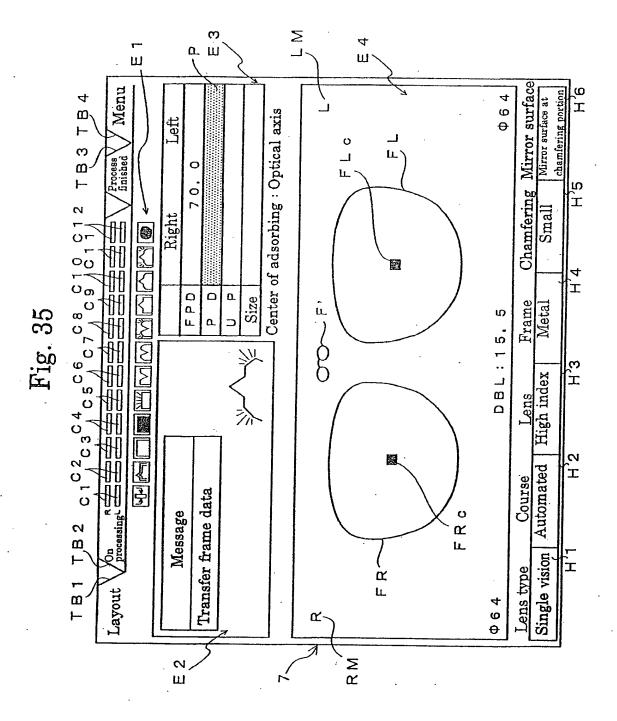
	Fig. 31
Lens type	Input format
Single vision	Right Left FPD 70.0 PD 64.0
	UP +2. 0 Size +0. 05
Ophthalmological prescription Lenticular	Right Left FPD 70.0 HPD 32.0
 Tsubokuri	UP +2. 0 +2. 0 Size +0. 05
Progressive Bifocal	Right Left FPD 70.0 HPD 32.0 HIp 23.5 Size +0.05

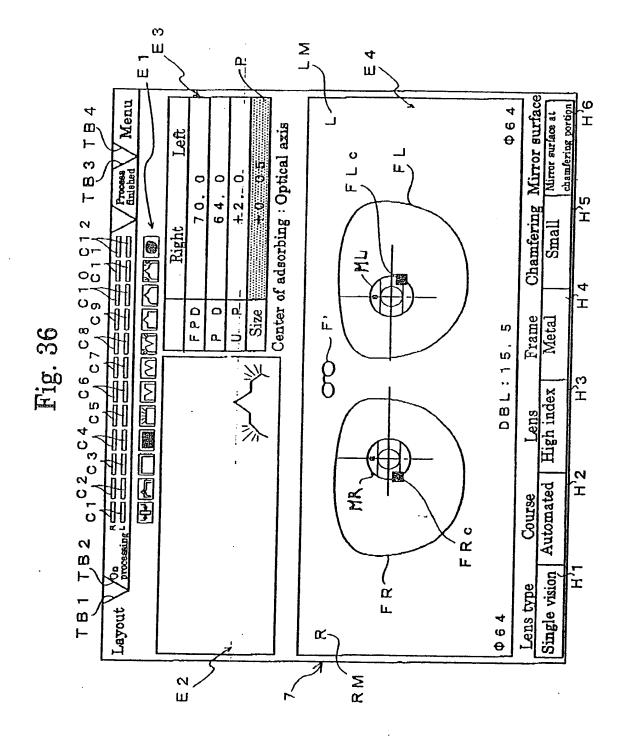
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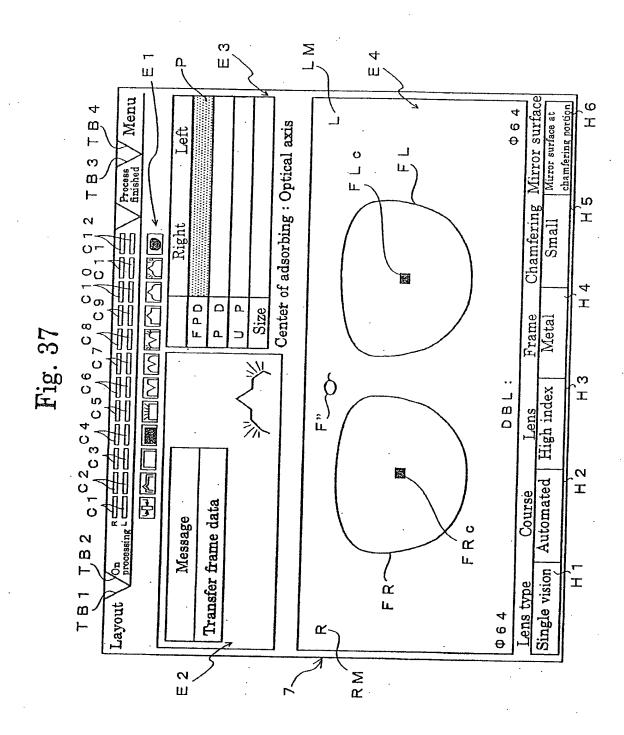
	Fig. 32		
Initial setting items	Setting values		
Frame input method	FPD/DEL		
Pattern input method	FPD/DEL	,	
Height at center	b1H\q1H		
Selection of adsorbing mode	Select / Not select		Right Left
	7 1400 Select	FPD	70. 0
		PD	64. 0
		UP	+2. 0
	·	Size	+0. 05
		Center of adsorbing	Optical axis

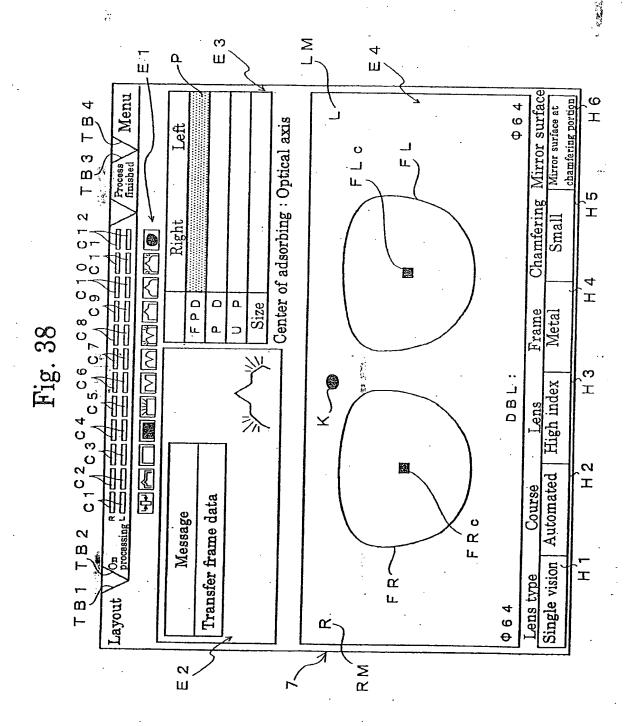
	Fig. 3	3
[Frame] selection	[chamfering] selection	Input format
Metal Celluloid Optil	None Small Middle	Size +0.05
Flat	Special	Size +0.05 Width of O.3 chamfering
Grooving (thin) Grooving (middle) Grooving (thick)	None Small Middle	Size +0.05 Width of groove 0.8 Depth of groovc 0.5
	Special 	Size +0.05 Width of groove 0.8 Depth of groove 0.5 Width of 0.3 chamfering

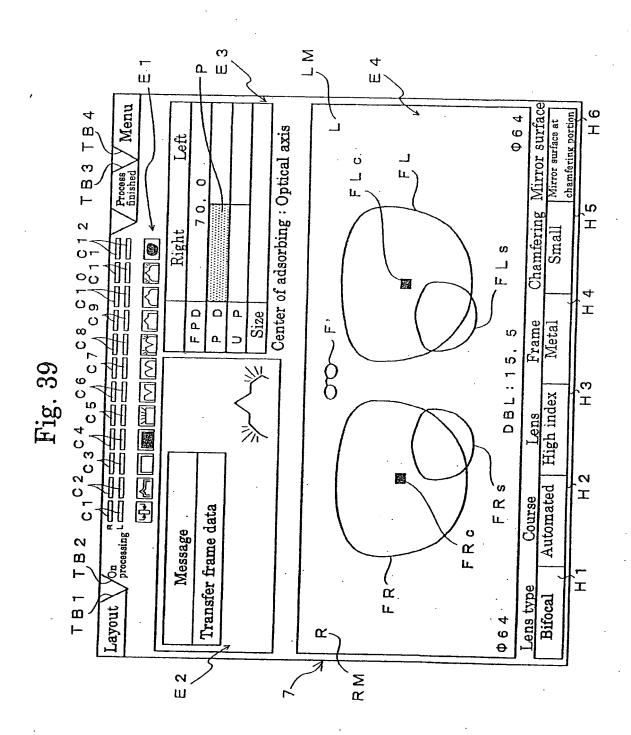


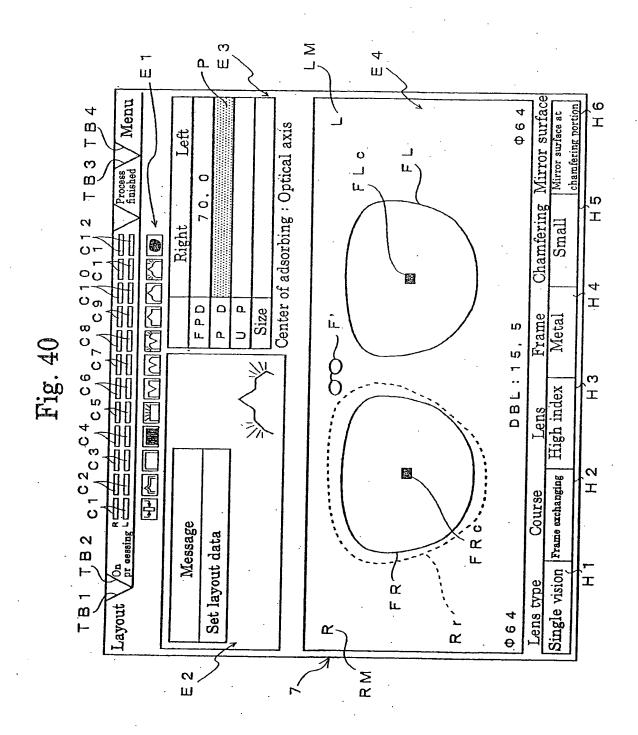


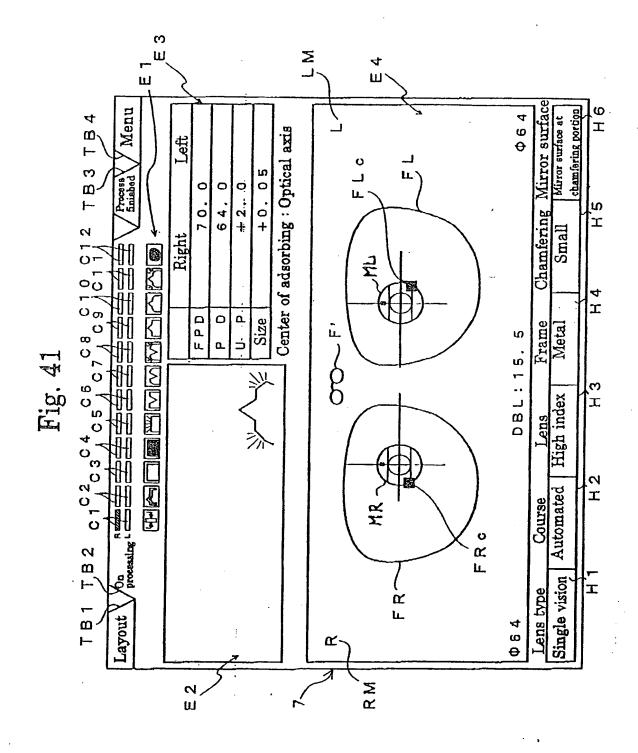


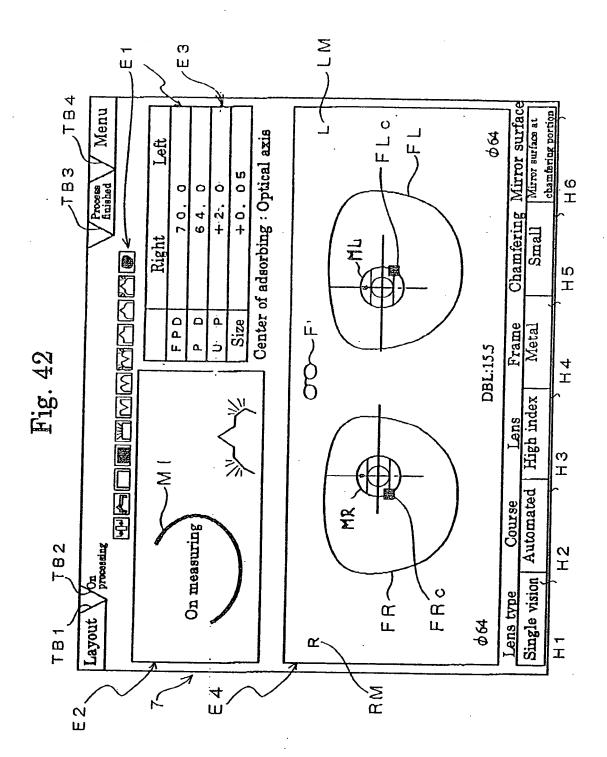












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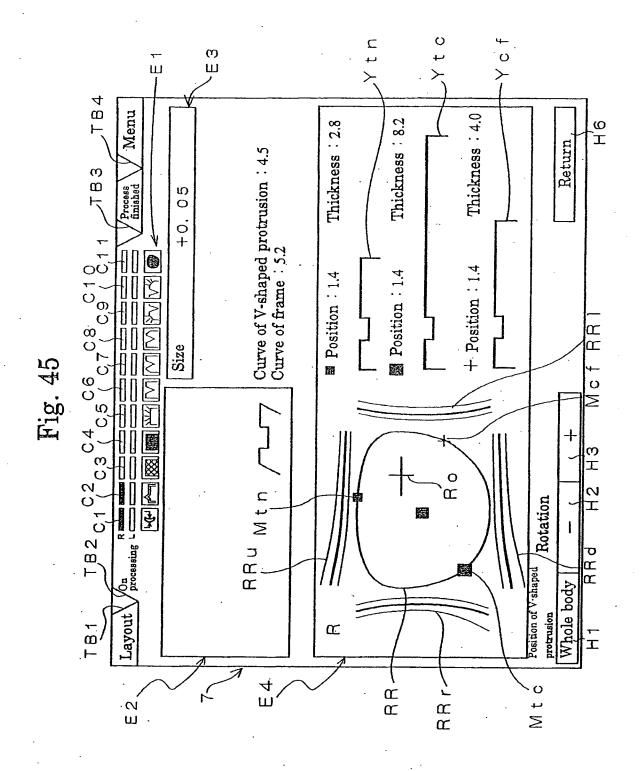
,T B 4 Menu chamfering portion -FLc Mirror surfac Mirror surface at Center of adsorbing: Optical axis 9 **E** A B 3 +0.05 64.0 0 64. H5 70. Chamfering Small N Right TB2 6,16,26,36,566,68,611, T 4 Д Ф Б |a Ω Size Frame Metal il 00 0 DBL:15.5 Fig. 43 EΠ High index Lens _ ∑) T, Single vision Automated Course On measuring H П Во FR) ens type Layout ф 4 T B 1 m 4 E S E2

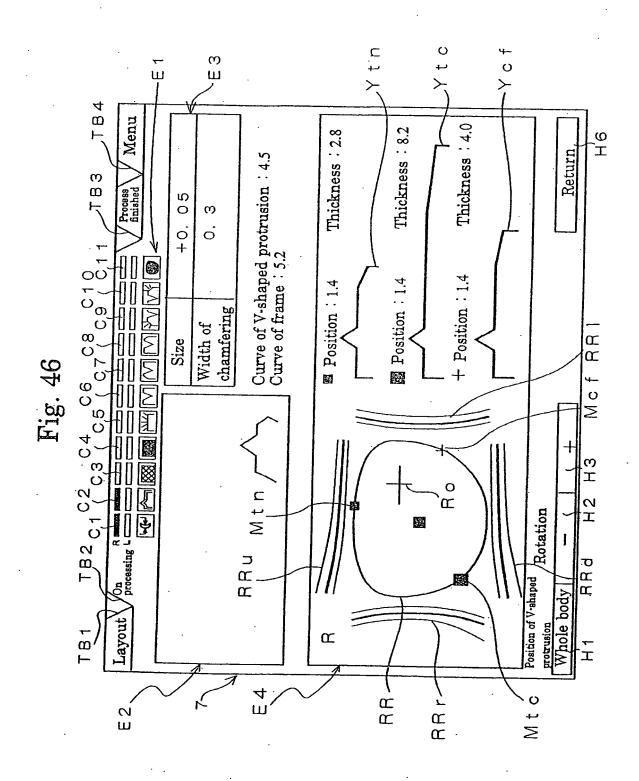
Е Э

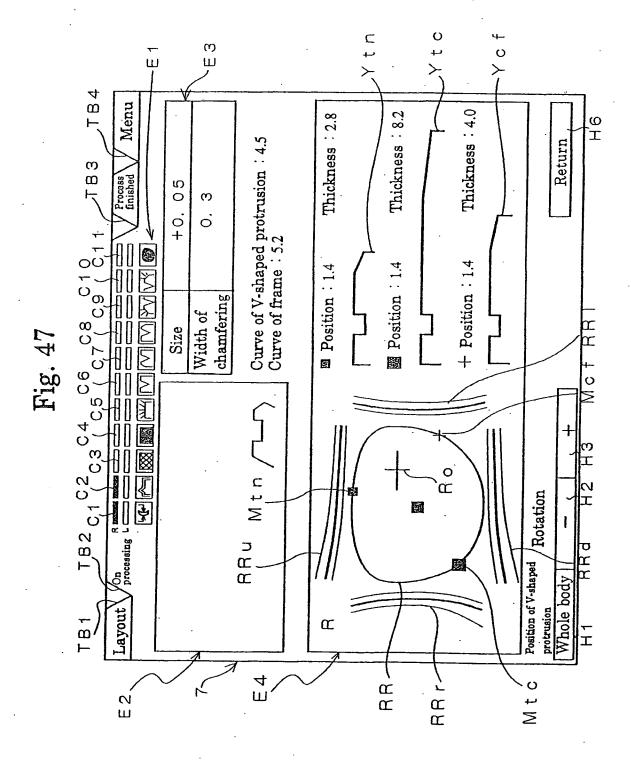
Щ

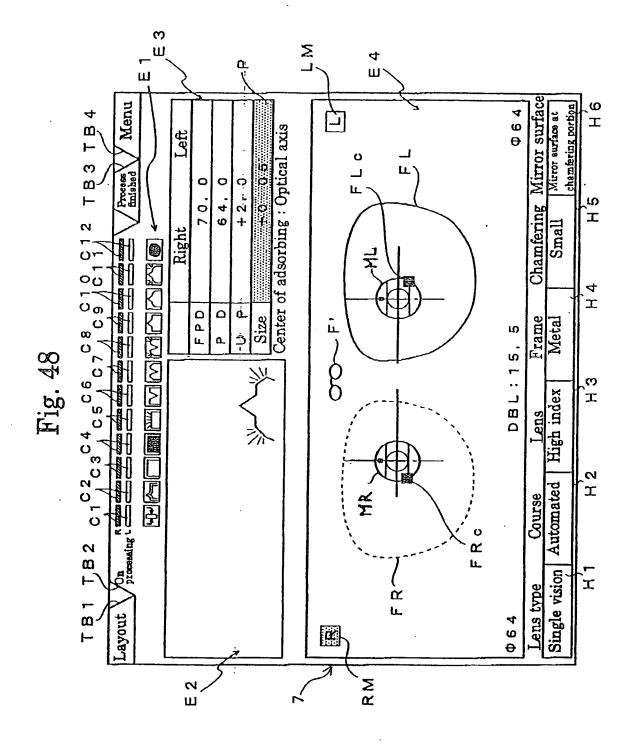
t O 1 × 0 + ۲ ۲ m Menu Thickness: 2.8 Thickness: 8.2 Thickness: 4.0 ω, I Return, Curve of V-shaped protrusion: 4.5 Curve of frame: 5.2 +0.05 Position: 1.4 Position: 1.4 + Position: 1.4 с С Size Mcf ო T ____o E, Rotation M T T RRA R.R.c Position of V-shaped Whole body Layout protrusion α ш ш RR I Mto

Fig. 44

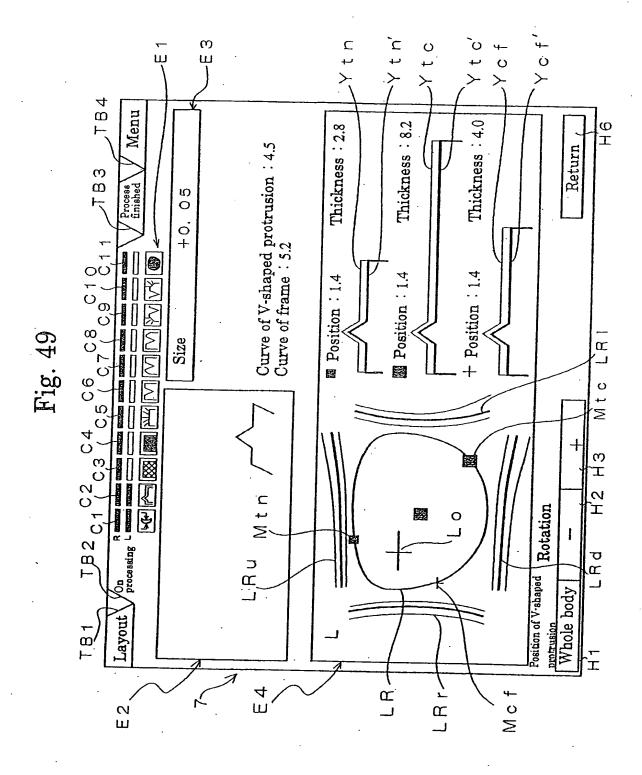


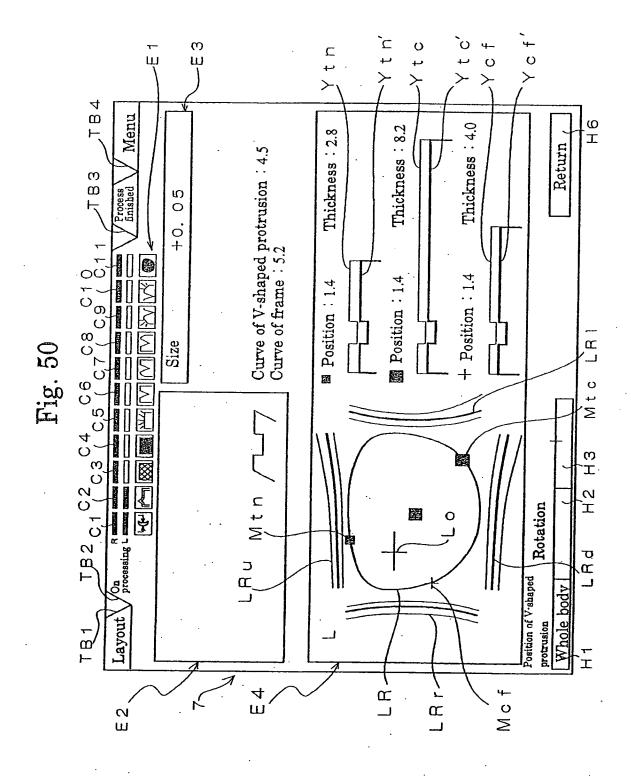


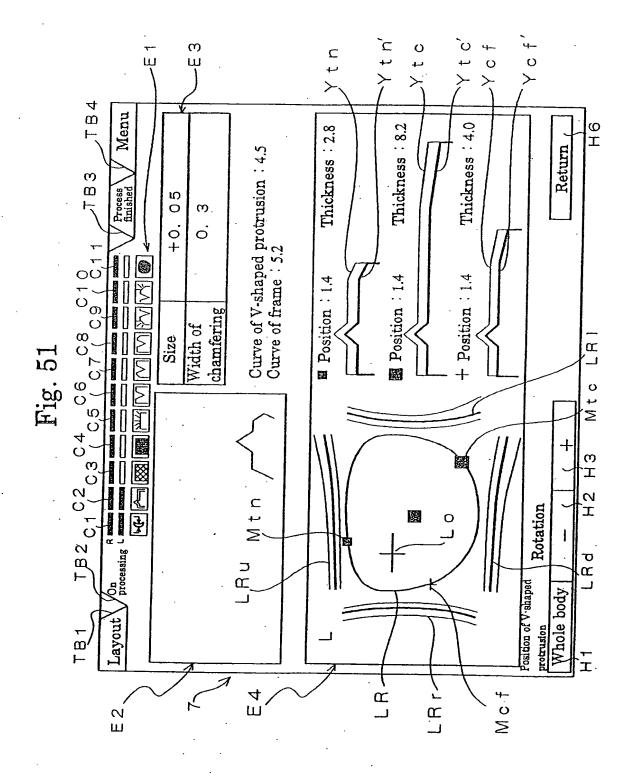


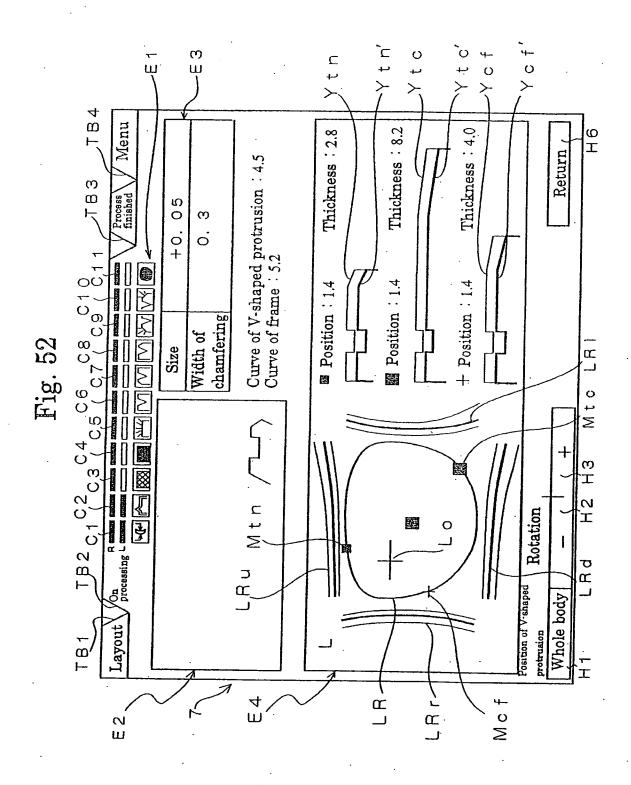


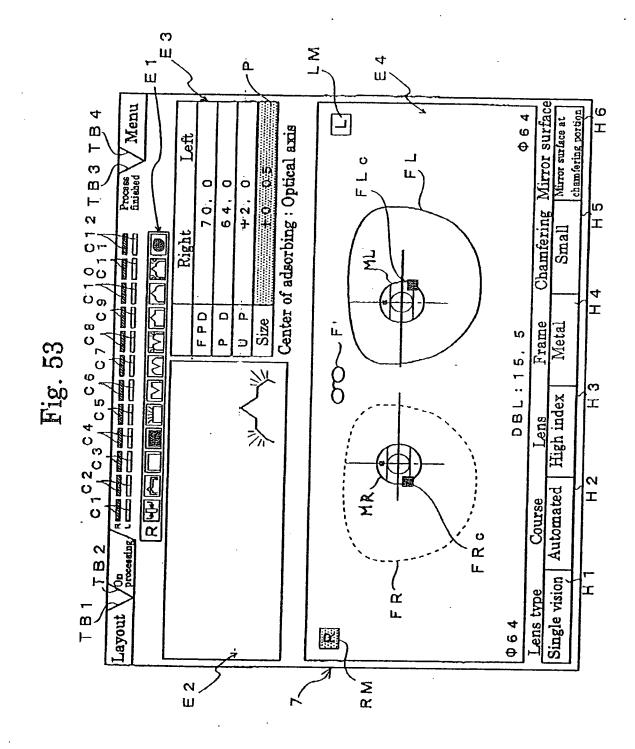
The same of the sa

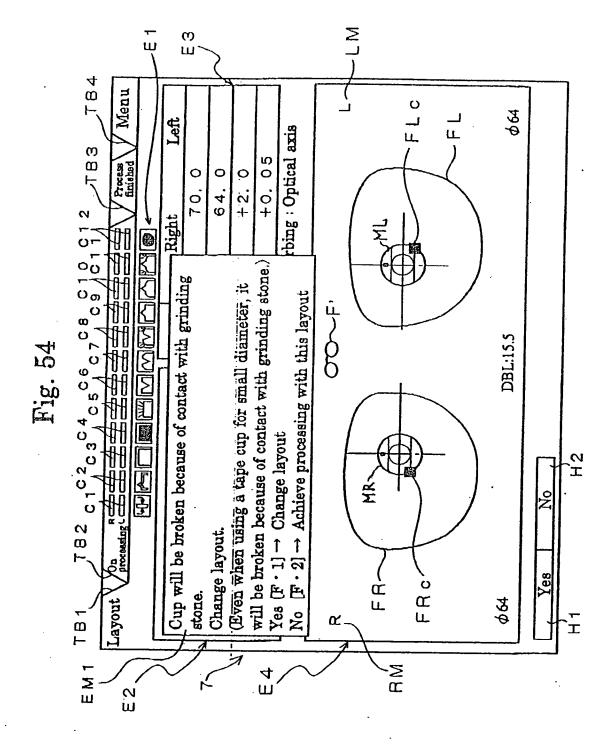












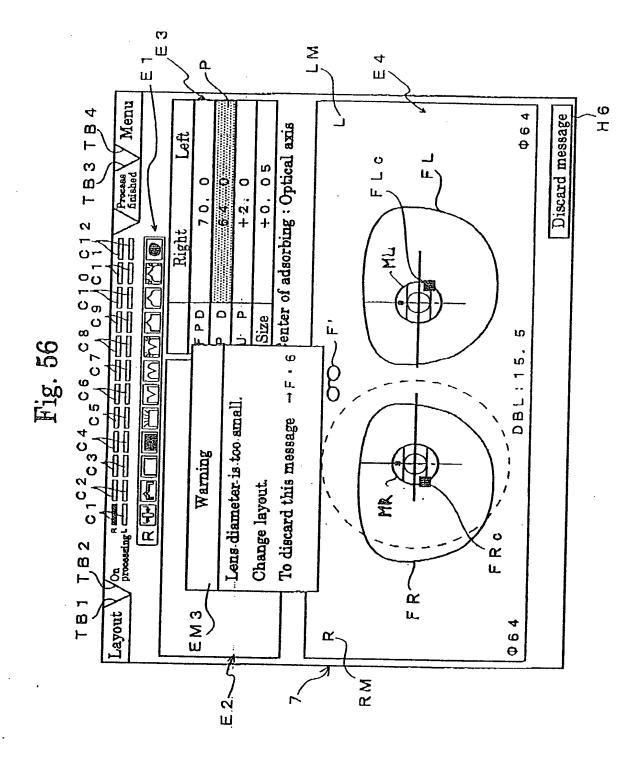
m Menu Chamfering Mirror surface ထ Ф 6 6 chsmering portion Mirror sorface at I m Center of adsorbing: Optical axis Left ပ __ н В Э LL, +0.05 +2.0 0 0 64. 70. π Ś Small N Right C102034 C5 C6 C8 C10 C1 **T** П О Œ. Size Ω 90 Frame Metal p ß ۵. DBL: 15. ̈́Σ There may be a mistake in frame data. Transfer it again and achieve from the High index ens Protection function is operated. Noxxx On Reference and the processaring L T 7 S 子 Automated K K Course F 兄 0 B 2 Brror Ľ Single vision beginning. 日兄兄 ens type H 8 1 Layout 064 **∑** α EM 2 臣2人

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4 Ш

Fig. 55

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Ш ∑ 4 ۵ Ш Ш. Menu Chamfering Mirror surface T B 4 ω Σ chamfering portion Ф 6 4 Center of adsorbing: Optical axis Left Я Г С **ന** ഗ +0.05 G 4 D #2.0 0 70. T, Ø Right Ör C1626364 C5 C6 C8 C101 I 4 П П Ω ط ب ب Size ù Fig. 57 Frame Metal DBL:15, 5 Δ ρ Θ π ω High index 7 T RP图 Automated Course ጆ μ α ο T B 2 Single vision Ľ IT CC ens type 181 Layout 064 Ω Σ 后2

<u>။</u> က **Z** 4 Ш ш Menu TB4 w I 064 Return Center of adsorbing : Optical axis ر د က အ -+0,05 64.0 +2.0 70.0 2 Right 010203040566708 C10 C1 FPD ۾. ن ۵ Size Î. S Δ. Fig. 58 DBL:15. T T Handling memory • • • 1 1 2 € • ± • To "store" data? Z T To "call" data? Selection of kind П Я О T.B.2 To call To return To store Select Ţ F R) 7 8:1 | Layout | Ф 64 ⊞ <u>№</u> 4 æ ⊠ E 2

∑ Ш Ш Menu φ I Φ 6 4 **m**⋅ Center of adsorbing: Optical axis Return Left F L ⊢ ფ. ც 70.0 0 Ö +2. 64. +0+ C162034 C5 4 C7 4 C9 C101 ብ 0 Size i. ហ Ė ۵. DBL:15, Έ (m Decide index among 0 - 400. Storing data T T 040 n 子 Data-will-be-stored. υ Ω 82 . o Z EMS1 Ţ, T T (<u>н</u> В Layout **064** E M 5 **%** ∑ П 2

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Fig. 59

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Fig. 60A

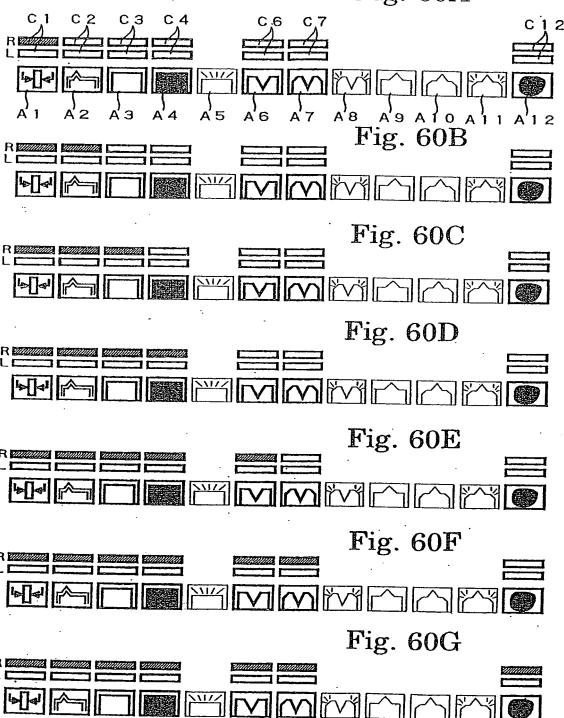


Fig. 61A

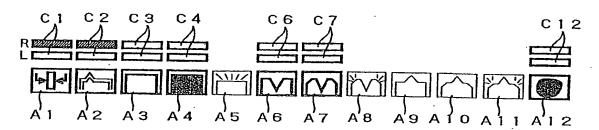


Fig. 61B

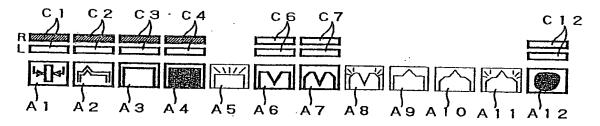


Fig. 62A

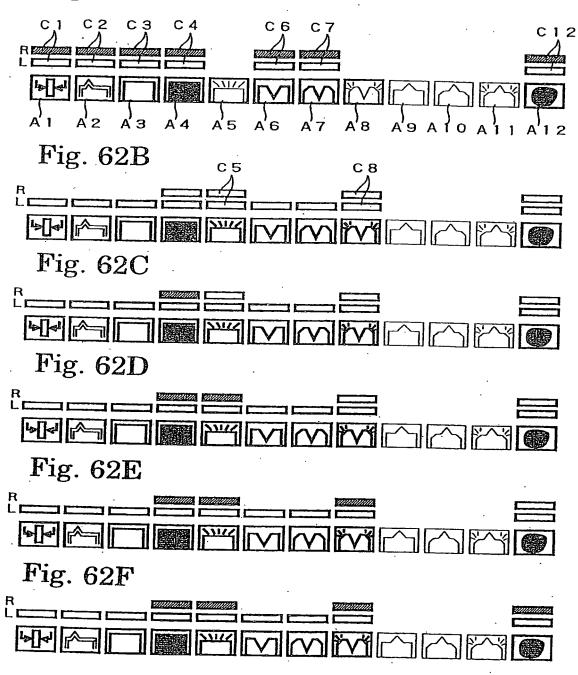


Fig. 63A

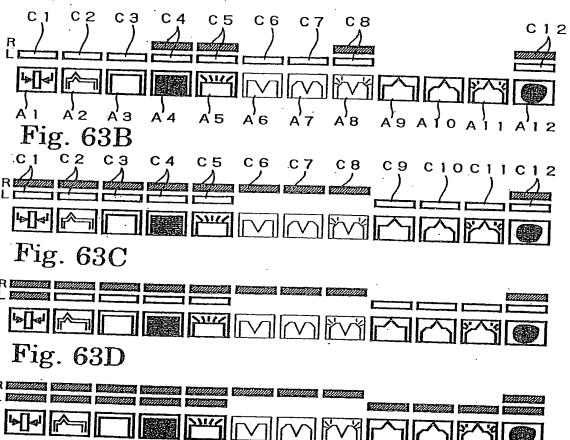


Fig. 64

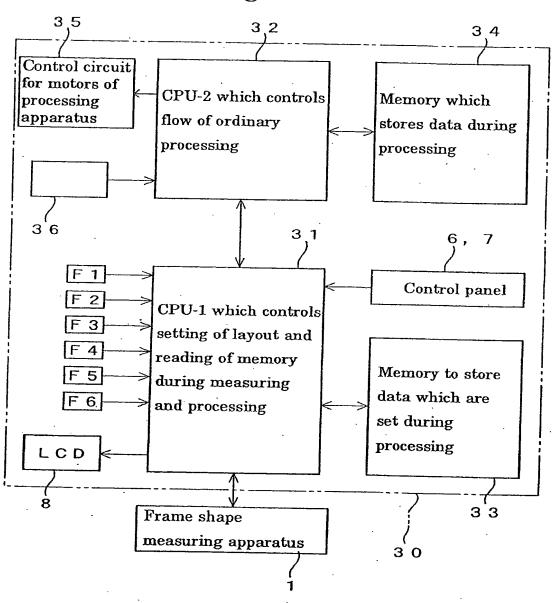


Fig. 65

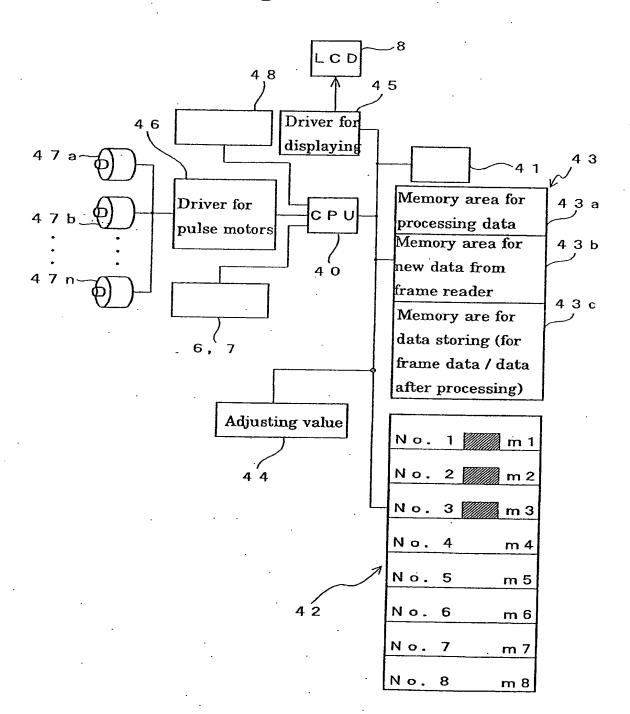


Fig. 66

